

TOOLS PLACED IN ITEM -6 TOP FOAM

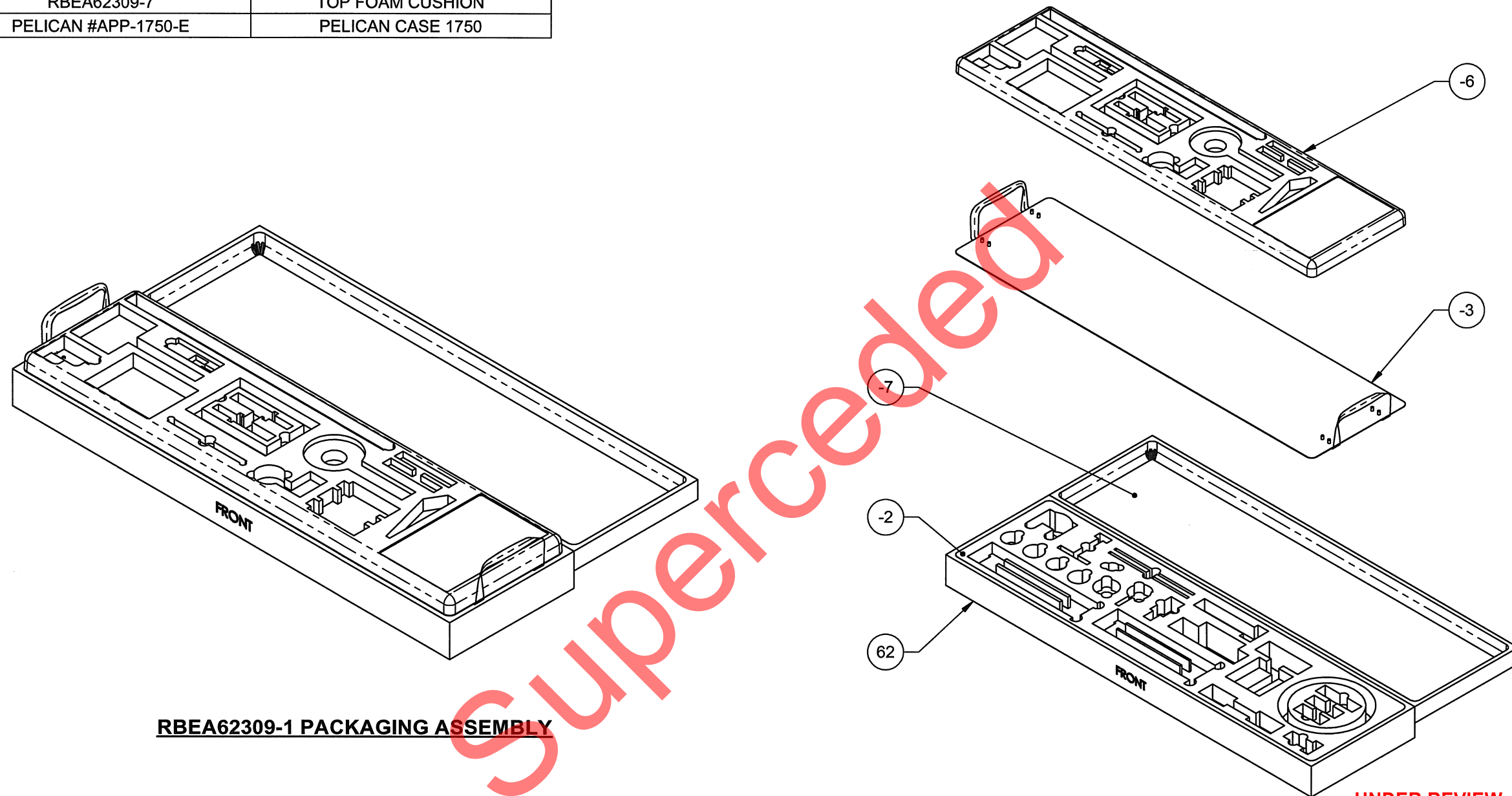
TOOLS PLACED IN ITEM -2 BOTTOM FOAM

UNDER REVIEW
URF 19-600 19.02.20 (KPT)

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) ITEMS 40 AND 41 MUST BE DISASSEMBLED BEFORE BEING PLACED INTO FOAM CUTOUTS
 - 9) ITEMS 47, 48, 49, AND 50 MUST BE ASSEMBLED BEFORE BEING PLACED INTO FOAM CUTOUTS
 - 10) ITEMS 42, 44, 45, AND 46 MUST BE ASSEMBLED BEFORE BEING PLACED INTO FOAM CUTOUTS
 - 11) ITEMS 51, 53, 54, AND 55 MUST BE ASSEMBLED BEFORE BEING PLACED INTO FOAM CUTOUTS

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. R
MFG. APPR.	DP	RBEA62309	SHEET 3 OF 11
APPROVED	VP	TITLE	SCALE
DATE 1/24/2019		AS350/355 FIELD MAINTENANCE KIT	NTS
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8		7		6	
ITEM #	QTY	PART #	PART TITLE		
-2	1	RBEA62309-2	BOTTOM FOAM		
-3	1	RBEA62309-3	STIFFENER ASSEMBLY		
-6	1	RBEA62309-6	TOP FOAM		
-7	1	RBEA62309-7	TOP FOAM CUSHION		
62	1	PELICAN #APP-1750-E	PELICAN CASE 1750		



RBEA62309-1 PACKAGING ASSEMBLY

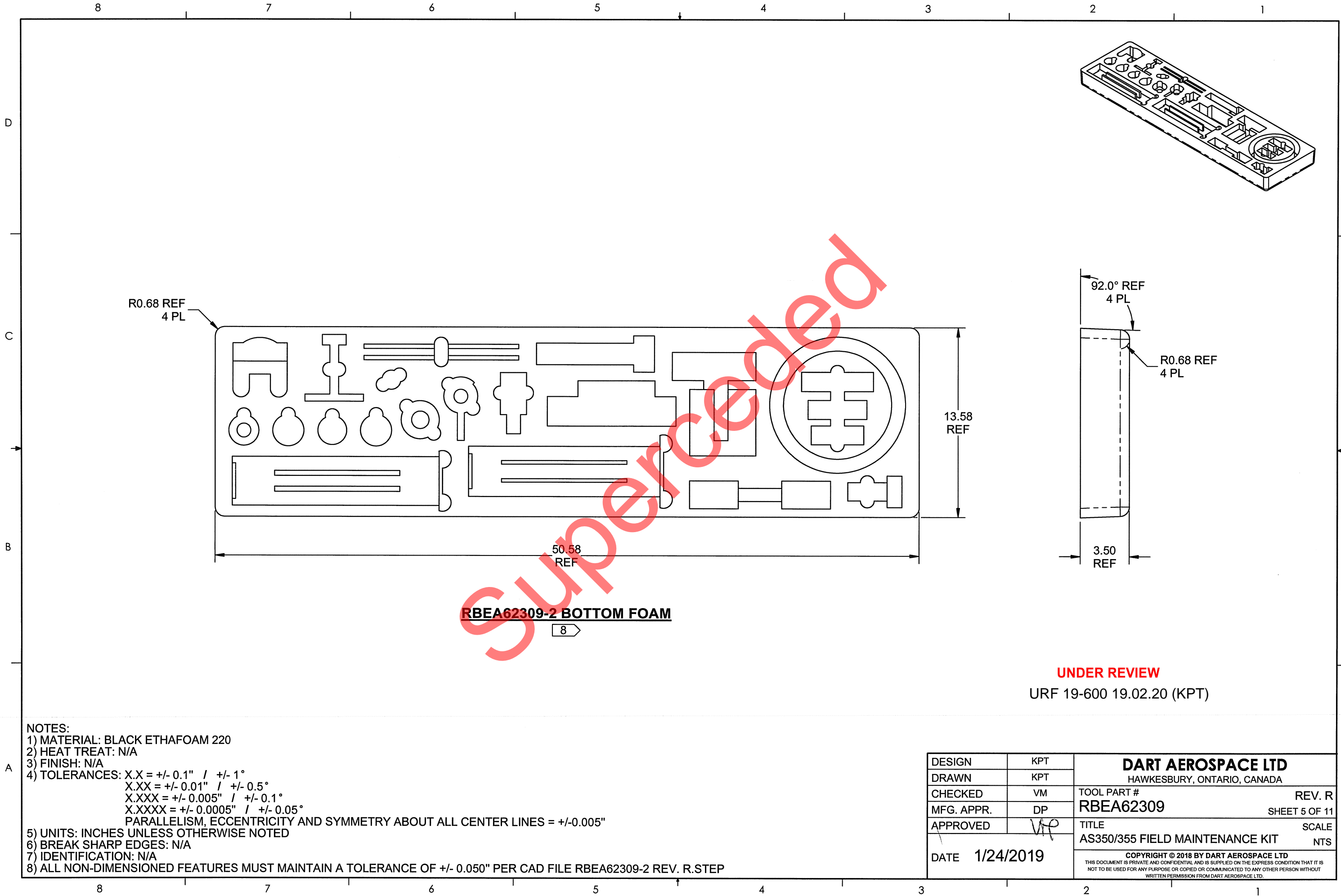
UNDER REVIEW

URF 19-600 19.02.20 (KPT)

NOTES:

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A

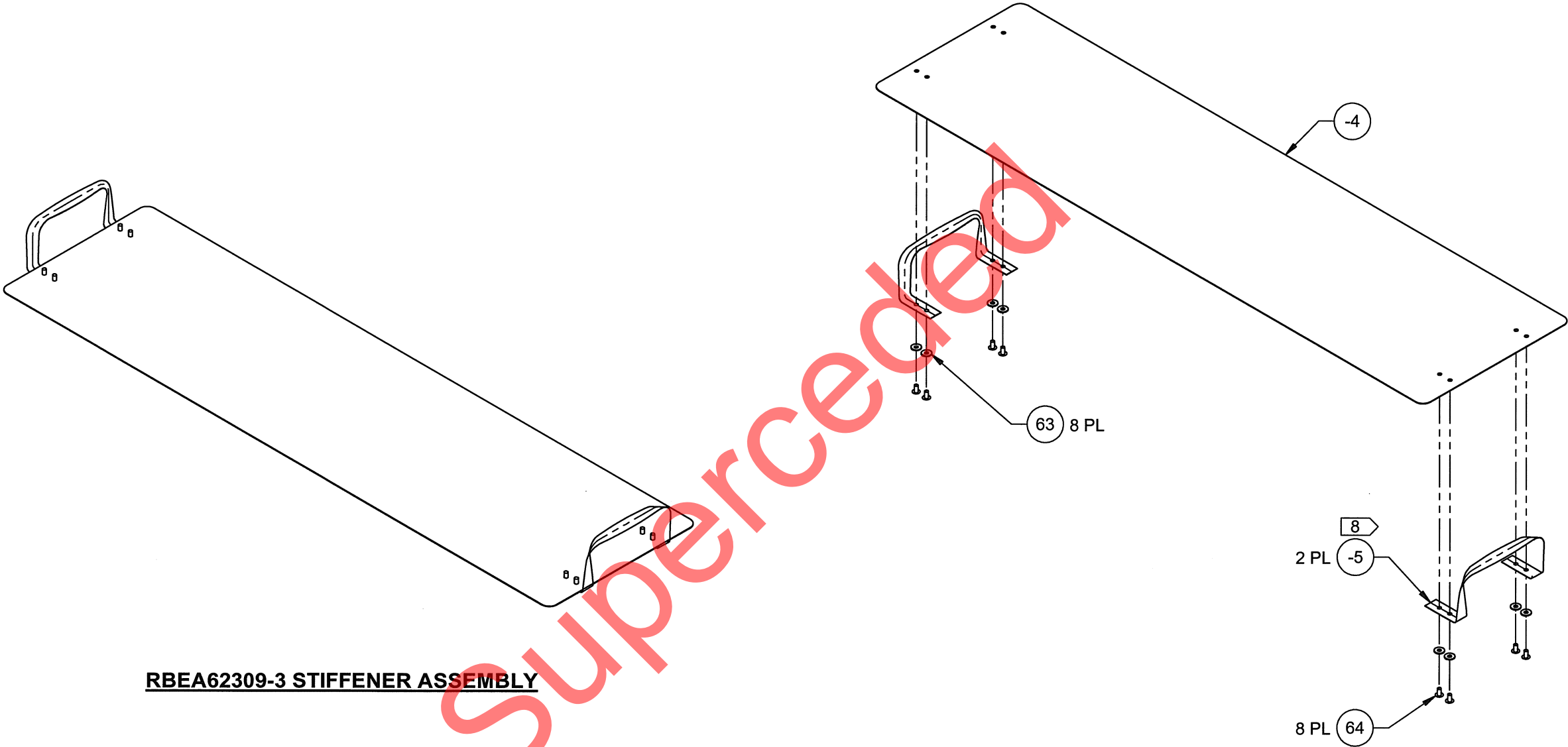
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. R
MFG. APPR.	DP	RBEA62309	SHEET 4 OF 11
APPROVED	VIP	TITLE	SCALE
DATE 1/24/2019		AS350/355 FIELD MAINTENANCE KIT	NTS
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NOTES:
1) MATERIAL: BLACK ETHAFOAM 220
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBEA62309-2 REV. R.STEP

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. R
MFG. APPR.	DP	RBEA62309	SHEET 5 OF 11
APPROVED	VP	TITLE	SCALE
DATE 1/24/2019		AS350/355 FIELD MAINTENANCE KIT	NTS
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ITEM #	QTY	PART #	PART TITLE
-4	1	RBEA62309-4	STIFFENER
-5	2	RBEA62309-5	HANDLE
63	8	McMaster#93286A013 OR EQUIV.	ALUMINUM WASHER 0.265" ID. X 0.688" OD.
64	8	McMaster#97447A651 OR EQUIV.	ALUMINUM BLIND RIVETS 1/4" DIA. X 1/2" LG.

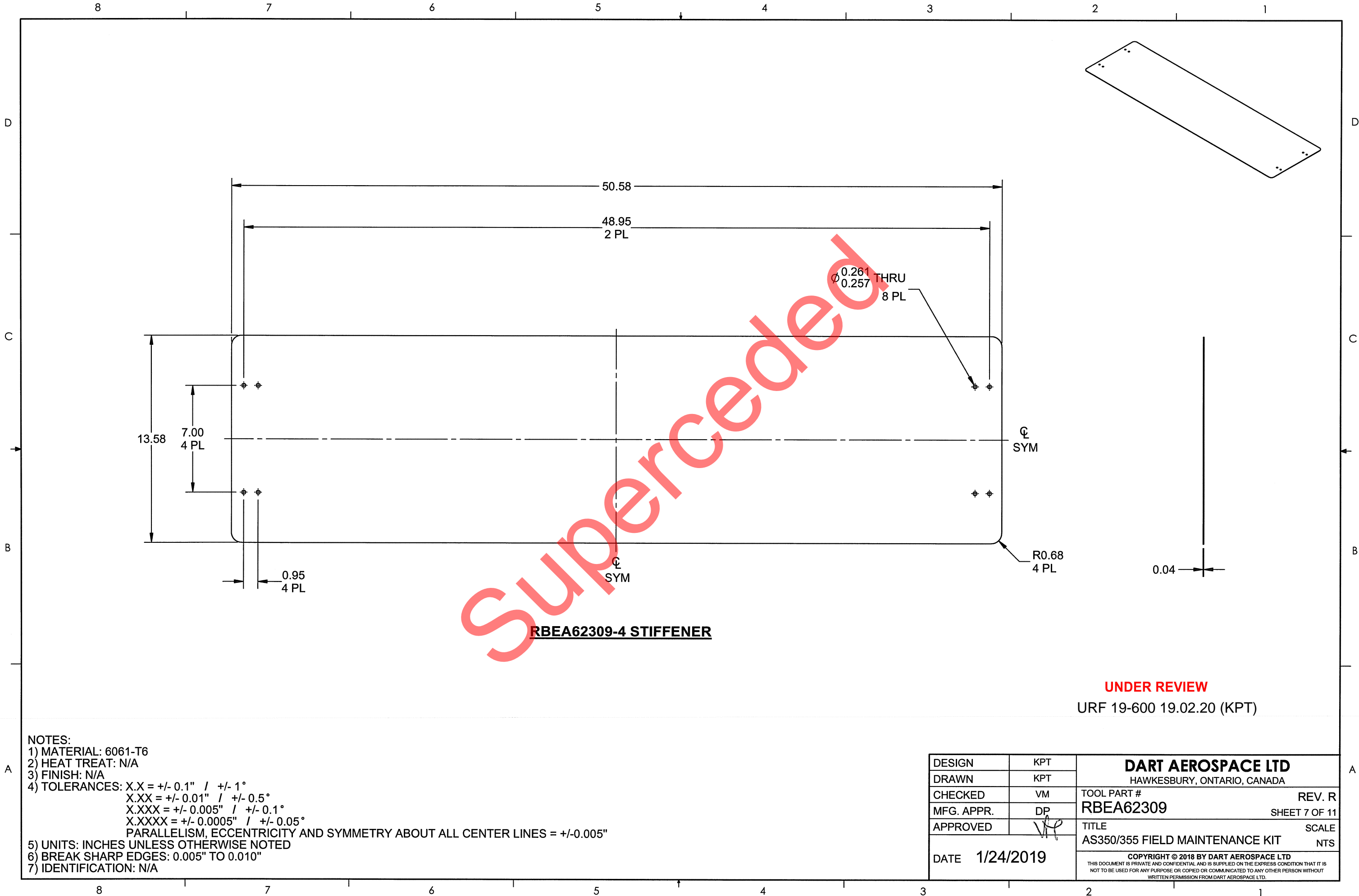


RBEA62309-3 STIFFENER ASSEMBLY

UNDER REVIEW
URF 19-600 19.02.20 (KPT)

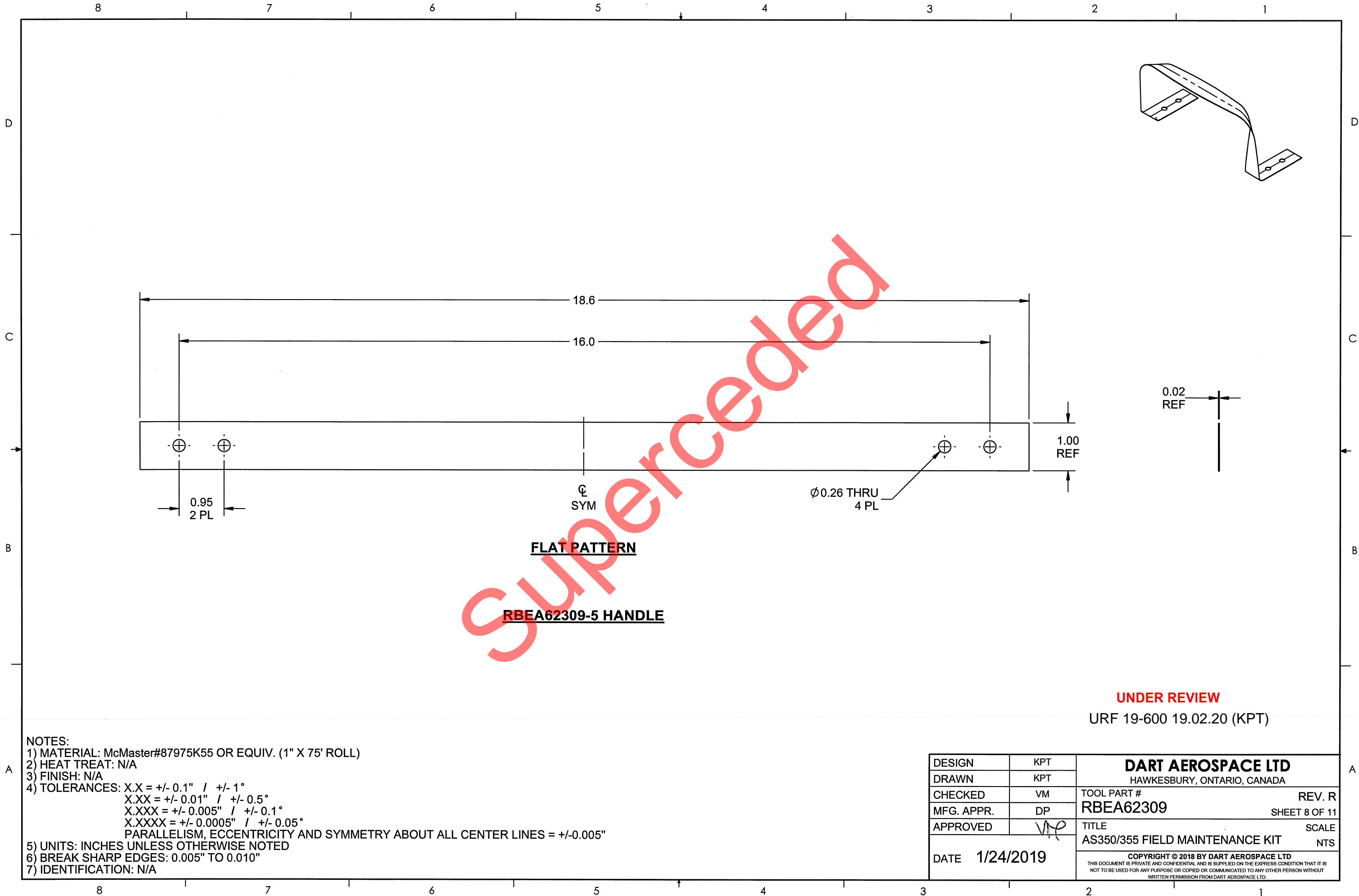
- NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) INSTALL ITEMS -5 ONTO ITEM -4 USING ALUMINUM RIVETS (ITEM 64)

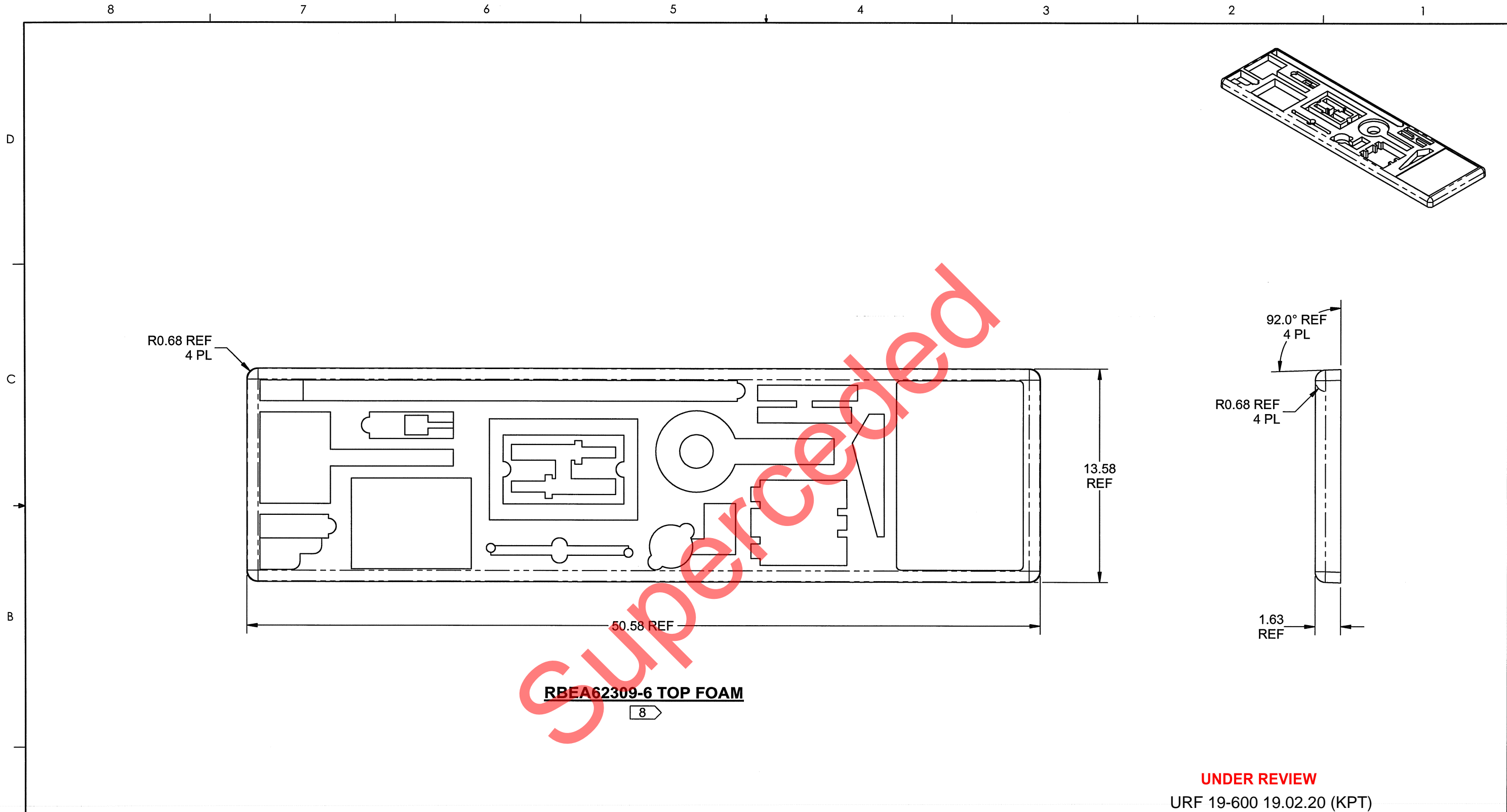
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DRAWN	KPT		
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MFG. APPR.	DP	RBEA62309	SHEET 6 OF 11
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DATE 1/24/2019		AS350/355 FIELD MAINTENANCE KIT	NTS
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NOTES:
1) MATERIAL: 6061-T6
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. R
MFG. APPR.	DP	RBEA62309	SHEET 7 OF 11
APPROVED	<i>[Signature]</i>	TITLE	SCALE
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NOTES:
1) MATERIAL: BLACK ETHAFOAM 220
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
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6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBEA62309-6 REV. R.STEP

UNDER REVIEW
URF 19-600 19.02.20 (KPT)

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CHECKED	VM	TOOL PART #	REV. R
MFG. APPR.	DP	RBEA62309	SHEET 9 OF 11
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